

CLAIMS

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1. A frame (10) for an electrical cabinet, the frame (10) comprising two transverse members (30) disposed at opposite ends of the frame (10), and at least two side members (20) connecting opposed sides of the transverse members (30), wherein each of the transverse members (30) has a skeletal form formed from two connected substantially "U" shaped bars (32, 34) having substantially the same shape with substantially straight bases, and being connected together at the bases thereof by welding or brazing, with at least one of the other sides of each of the transverse members (30) having a recess in a substantial part thereof, and the side members (20) being stepped back from the other sides of the transverse members (30) to define a space therebetween.
2. A frame for an electrical cabinet according to claim 1, wherein each of the transverse members (30) includes additional bars or tubes (38) connected as strengthening members to the two bars or tubes (36).
3. A frame for an electrical cabinet according to claim ~~1 or 2~~, comprising four side members (20).
4. A frame for an electrical cabinet according to claim 3, wherein the ~~four side members (20) comprise four bars or tubes.~~
5. An electrical cabinet, comprising a frame (10) according to any of the preceding claims, and removable side panels (40).

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AMENDED SHEET

6. An electrical cabinet according to claim 5, further comprising at least one removable door (60).
7. An electrical cabinet according to claim 5 or 6, further comprising at least one removable end panel (50).
8. An electrical cabinet according to any of claims 5 to 7, wherein the removable side panels (40) and/or the at least one removable door (60) are removably attached to the side members (20) of the frame (10) by hooks.
9. An electrical cabinet according to any of claims 5 to 8 wherein the removable side panels (40) are mounted on cantilevers extending out from the frame (10).

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